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# A diversified lineup of products enabling you to demonstrate your expression with embroidery

Tajima's embroidery machines do not choose your target objects to be created from ordinary embroidery up to embroidery to finished products.

The full lineup from single to multi-head machines brings you unparalleled expressiveness.

All you need is to select the most suitable model, meeting the demands of your embroidery business.



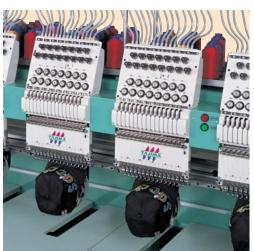






# **TFMX** series

# ----- CYLINDER TYPE



# TFMX-IIC

Support production for small lots to deal with your ever-changing schedule





Tubular goods frame

Wide range of tubular frames are available to neet all vour requirement or embroidery on T-shirts weat shirts or other items



Wide cap frame <PAT> (Option)

Embroidery on the circumference of caps up to 360mm in length. 2 types adult or child-use are available for wide cap frames.



Cylindrical frame <PAT> (Option)

A wide range of embroidery can be applied to cylindershaped products like socks gloves, wristbands and golf ead covers.



Border frame (Option)

# FLAT TYPE

# TFMX / TFMX-II

Available for a wide range of applications from small to large lot production.





# High-speed operation

High-speed operation at 1,000 rpm offers you high productivity.

# Stable stitching

# Closed-loop controlled frame driving system improves accuracy

A sensor constantly detects travel amount of embroidery frame to stop the machine immediately when it is overloaded by chance and prevents loss of the products. The best-suited frame drive activates, depending on the currently applied frames, and you will find embroidery finish as you expected.

### Introduction of main shaft driven by AC servo motor AC Servo motor has been adopted.

Accurate main shaft driving ensures reliable stitching.

# Tajima's original high technology

Numerous patents have proven Tajima's highly advanced technology.



Rotary type thread breakage

Stable upper and lower thread breakage detection assures even at

# Thread tension adjustment in response to high-speed

Stitching is even more accurate with the middle thread guide and thread take-up spring <PAT>.

### Take-up lever guard <PAT>

Stabilizes thread feed and prevents the threads from being tangled or cast off to provide safety for operators.

### Rotary hook <PAT>

Rotary hooks, developed by Tajima, stabilize stitching even at high speeds.

# Embroidery data management <PAT>

The details of embroidery data can be reviewed. (design name, stitch count, number of color changes etc.)

# All-rounders to embroider various types of finished goods, to say nothing of flat embroidery

All ROUND PLAYER



# Eye-friendly display, Easy operation

### Increased processing speed

Fast processing speed to switch display of design or screen improves operational convenience.

### 6.5 inch Color LCD panel

Easy-to-view 6.5 inch color LCD panel and special use keys are located in a compact design to enable operation by instinct. The job currently being embroidered on the machine is displayed on the screen in real time <PAT>.



### Runs on Microsoft Windows®CE



Data input/output

Design data can be input and output using USB memory.

Pressing a single button sets the machine in the standby status to without turning off the main power supply for intermission, you

reduce power source consumption. When you apply sleep mode can restart the embroidery machine quickly.

# The most advanced and reliable high-tech functions and mechanisms

# User-friendly, Quieter operation

The latest noise reduction developments help create a quiet and pleasant working environment for operators.

The standard memory is 2,000,000 stitches and able to store a Max. of 200 designs.

# Condition memory

Stitch conditions can be memorized together with embroidery data. The saved stitch conditions are applicable to job repeat or

# Scale up/down. Rotate

You can scale your designs down to 50% or up to 200% in increments of 1%, and rotate in 1- degree increments.

### Automatic repeat

A design can be automatically repeated up to 99 times both vertically and horizontally.

# Design editing

Modify, insert or delete your embroidery design data stitch by

### Satin stitch reduction and expansion

Increase or decrease actual stitch length according to the stitch length in a design.

# Clean-up function

A very helpful function to automatically remove small stitches to prevent thread breakage as well as to improve production

### Frame back / forward

Frame back/forward is available in units of 1, 2 or 3 stitches, stop codes or designated stitch count.

Production efficiency has been improved by decreasing downtime caused by color changes, thread trimming etc.

# Origin return

The frame can be either manually or automatically returned to the design starting point (while the machine is stopped), even if the end point is different from the starting point.

### Trace function

Confirm whether or not a design will fit in a frame before embroidery.

### Automatic offset / manual offset

# Facilitate applique fabric placement and frame changing.

Automatic upper/under thread trimming device ATH Automatically operates to trim threads by commands in a design

# Power failure control measures

You can continue to operate the machine even after an unexpected power failure during embroidery without being annoyed by a production error due to design displacement.

# Option



Sequins in diameter of 2 -22mm are applicable! Wide range of sequins from small to large sizes or in various shapes like noncircular or eccentric type are applicable for creation of you designs as needed, depending on your



2 types of sequins with differing sizes, colors, and shapes can be mounted at both the right and left sides, respectively, thereby enabling



Zigzag cording device This device is just install to a normal embroidery head and arrange your regular designs with delicate cording



(KB-2M)

New variation of looping or cording embroidery can be added to a design by switc hing between 2

# Networking system, using DG/ML by Pulse (Option)

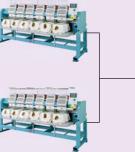
# Superior control for increased productivity.

The embroidery machine network creates more efficient working environment.

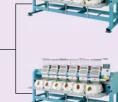
You can select, import and memorize the designs, which are stored by DG/ML by Pulse in a personal computer, viewing the design list on LCD operation panel of an embroidery machine.

## **Production Control Report**

Display a production report on the efficiency of your machines, such as total number of thread breakage etc., and then output the file. The file can be converted to statistical data, using commercially available software.









Example of connection

# Cylinder type TFMX-IIC series

Models	Heads	Head interval	Needles			6	Emb. space per head (D×W)mm								С	D	Е	_	G
			6	9	12	15	Normal	Wide Cap Frame	Semi Wide Cap Frame	Tubular Frame	Cylindrical F	rame(Clamp / Clip)	^	В	Ü	U	_	ļ ,	G
TFMX-IIC	2	500	0	0	0	0	450×500	75×360	83×180	439×419	170×60	100/75×140	1,845	1,230		670			75
TFMX-IIC	4	360	0	0	0	0	450×360	75×360	83×180	439×279	170×60	100/75×140	2,150	1,230		670			75
TFMX-IIC	4	500	0	0	0	0	450×500	75×360	83×180	439×419	170×60	100/75×140	2,845	1,230					
TFMX-IIC	6	360	0	0	0	0	450×360	75×360	83×180	439×279	170×60	100/75×140	2,870	1,230	1,705		330	995	
TFMX-IIC	6	500	0	0	0	0	450×500	75×360	83×180	439×419	170×60	100/75×140	3,895	1,250		950			100
TFMX-IIC	8	360	0	0	0	0	450×360	75×360	83×180	439×279	170×60	100/75×140	3,640	1,250					
TFMX-IIC	8	500	0	0	0	0	450×500	75×360	83×180	439×419	170×60	100/75×140	4,895	1,250					

\* Consultation for orders of special embroidery machines requirements is also available.

Automatic Lubrication System, Jumbo Rotary Hook, Sequin Device IV, Sequin Device III Twin Type, Factory Option Zigzag Cording Device, Position Marker(not applicable with cap frames)

High-Speed Cording Device, Boring Device(not applicable with cap frames), Emb. Lamé Attachment, Option Cap Frame, Cylindrical Frame, Border Frame

Stitch length Ternary scale: 0.1~12.1mm, Binary scale: 0.1~12.7mm

Max. 1,000rpm

AC Servo Motor×1, Pulse Motor×2

3-phase: 200~240V, 350/380/400/415/440V 50Hz/60Hz Single-phase: 100~120V, 200~240V 50Hz/60Hz

Power consumption 310w~420w

Electricity



Motor

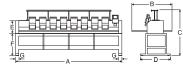
Option

Speed

Motor

Models	l	Head		Nee	edles		Emb. space (Per he		_			_	_		
	Heads	interval	6	9	12	15	D×W	Continuous design	А	В	С	D	Е	F	G
TFMX-	4	360	0	0	0	0	450×360	1,440	2,530	1,330				839	
TFMX-	6	360	0	0	0	0	450×360	2,160	3,250	1,340	1,540	1,000	330		100
TFMX-	6	500	0	0	0	0	450×500	3,000	4,215	1,340					100
TFMX-	8	360	0	0	0	0	450×360	2,880	3,970	1,340					
TFMX-II	4	360	0	0	0	0	450×360	1,440	2,150	1,230					75
TFMX-II	6	360	0	0	0	0	450×360	2,160	2,870	1,230	1,555	950	330	845	
TFMX-II	6	500	0	0	0	0	450×500	3,000	3,895	1,250					100
TFMX-II	8	360	0	0	0	0	450×360	2,880	3,640	1,250					

[Example of a model code]



### Jumbo Design Embroidery Machine

Max. 1,000rpm

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Models	Heads	Head interval	Needles				Emb. space (Per he		_			_	_		
			6	9	12	15	D×W(Alternate)	Continuous design	А	В	C	D	E	F	G
TFMX-	2	600w	0	0	0	0	1,200×600(1,200)	1,200	3,215	2,830	1,645	1,620	330	839	100
TFMX-	2	550w	0	0	0	0	1,000×550(1,100)	1,100	3,085	2,430					100

Electricity

Power consumption

310w~420w

\* Consultation for orders of special embroidery machines requirements is also available.

Factory Option Automatic Lubrication System, Jumbo Rotary Hook, Sequin Device IV,

Sequin Device III Twin Type, Zigzag Cording Device, Position Marker High-Speed Cording Device, Boring Device, Emb. Lamé Attachment

Stitch length Ternary scale: 0.1~12.1mm, Binary scale: 0.1~12.7mm

Jumbo Design Embroidery Machine: Max. 1,200rpm

AC Servo Motor×1, Pulse Motor×2

\* We reserve the right to change the specification for improvements without previous notice.

\* Embroidery space for tubular or cap or border frame means inner space within a frame. However, it varies, depending on the embroidered goods or applicable conditions.

\* No design or registered trademark of the products contained in this catalogue may be used without the prior permission. 
\* Rotational speed may vary, depending on the applicable conditions, machine models or frame types. 
\* Windows®, Windows®CE is a trademark or a registered trademark of Microsoft Corporation, USA.

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# Tokai Industrial Sewing Machine Co.,Ltd.

3-phase: 200~240V, 350/380/400/415/440V 50Hz/60Hz

Single-phase: 100~120V, 200~240V 50Hz/60Hz

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